



Safety Data Sheet

prepared to UN GHS Revision 3

1. Identification of the Substance/Mixture and the Company/Undertaking

1.1 Product Identifier	AMT-SPG-T004-B	Revision Date:	11/02/2025
Product Name:	TUFFCOAT UT-80 ADHESION PRIMER PART B	Supersedes Date:	New SDS
1.2 Relevant identified uses of the substance or mixture and uses advised against	Component of multicomponent industrial coatings - Industrial use. Advised against: others than recommended		
1.3 Details of the supplier of the safety data sheet			
Importer:	Importer		
Manufacturer:	StonCor Africa (Pty.) Ltd. 8 Cresset Road Midrand Industrial Park, Chloorkop P.O. Box 2205 2001, Johannesburg South Africa		
	Regulatory / Technical Information: +27 11 254 5500		
Datasheet Produced by:	Mafokwana, Kamogelo - ehs@stoncor.com		
1.4 Emergency telephone number:	CHEMTREC 1-800-424-9300 (Inside US) CHEMTREC +1 703 5273887 (Outside US) Giftnformasjonen: +47 22 59 13 00		

2. Hazard Identification

2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 2
 Eye Irritation, category 2A
 Skin Irritation, category 2
 Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Warning

Named Chemicals on Label

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700), Oxirane, mono [(C12-14-alkyloxy)methyl] derivs.

HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P337+313	If eye irritation persists: Get medical advice/attention.
P362+364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P501	Dispose of contents/container to waste treatment/disposal facility in accordance with local, state, and federal regulations.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>	
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	500-033-5	25068-38-6	75-100	H315-317-319-411	Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	271-846-8	68609-97-2	10 - <25	H315-317	Skin Irrit. 2, Skin Sens. 1

CAS-No.25068-38-6
68609-97-2**M-Factors****Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.**4. First-aid Measures****4.1 Description of First Aid Measures****GENERAL NOTES:** When symptoms persist or in all cases of doubt seek medical advice.**AFTER INHALATION:** Move to fresh air. Consult a physician after significant exposure.**AFTER SKIN CONTACT:** Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.**AFTER EYE CONTACT:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.**AFTER INGESTION:** Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Never give anything by mouth to an unconscious person.**Self protection of the first aider:**

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

No Information

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures**5.1 Extinguishing Media:**

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.**5.2 Special hazards arising from the substance or mixture**

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. Water spray Dry powder Alcohol-resistant foam Carbon dioxide (CO₂). High volume water jet. Hazardous decomposition products formed under fire conditions.

6. Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation. Use personal protective equipment.

6.2 Environmental precautions

No Information

6.3 Methods and material for containment and cleaning up

No special environmental precautions required. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). After cleaning, flush away traces with water.

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

7. Handling and Storage**7.1 Precautions for safe handling**

INSTRUCTIONS FOR SAFE HANDLING: Use only in area provided with appropriate exhaust ventilation. Wear personal

protective equipment. Avoid prolonged contact with eyes, skin and clothing.

PROTECTION AND HYGIENE MEASURES: When using, do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.

STORAGE CONDITIONS: Keep tightly closed in a dry and cool place.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (EU)

<u>Name</u>	<u>CAS-No.</u>	<u>LTEL ppm</u>	<u>STEL ppm</u>	<u>STEL mg/m3</u>	<u>LTEL mg/m3</u>
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2				

<u>Name</u>	<u>CAS-No.</u>	<u>OEL Note</u>
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2	

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: Breathing apparatus with filter.

EYE PROTECTION: Tightly fitting safety goggles.

HAND PROTECTION: Rubber or plastic gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Body Protection: Long sleeved clothing.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Liquid
Physical State	Liquid
Odor	Slight
Odor threshold	Not determined
pH	Neutral
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	200 - N.D.
Flash Point, (°C)	110
Evaporation rate	Not determined
Flammability (solid, gas)	Not Flammable

Upper/lower flammability or explosive limits	Not determined
Vapour Pressure	Not determined
Vapour density	Not determined
Relative density	1.132
Solubility in / Miscibility with water	Miscible
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	1700 cps
Explosive properties	Not determined
Oxidising properties	Not determined
9.2 Other information	
VOC Content g/l:	6
Calculated grams Of VOC per liter Of coating product As applied.	
Specific Gravity (g/cm3)	1,132

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Direct sources of heat.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information

Inhalation LC50: No information

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
68609-97-2	Oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	17100 mg/kg, oral, rat			0.000	0.000

Additional Information:

No Information

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia): No information

IC50 72hr (Algae): No information

LC50 96hr (fish): No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential: No information

12.4 Mobility in soil: No information

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

12.6 Other adverse effects: No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	No information	No information	
68609-97-2	Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	No information	No information	

13. Disposal Considerations

13.1 **WASTE TREATMENT METHODS:** If recycling is not practicable, dispose of in compliance with local regulations. Waste codes should be assigned by the user based on the application for which the product was used. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1 UN number	UN 3082
14.2 UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s.
Technical name	Not applicable
14.3 Transport hazard class(es)	9
Subsidiary shipping hazard	Not applicable
14.4 Packing group	III
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	Not applicable
EmS-No.:	Not applicable
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

National Regulations:

Denmark Product Registration Number:	Not available
Danish MAL Code:	Not available
Danish MAL Code - Mixture:	Not available
Sweden Product Registration Number:	Not available
Norway Product Registration Number:	Not available
WGK Class:	Not available

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Reasons for revision

No Information

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m ³	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration

IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects
IMO	International Maritime Organization
Note P:	The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10:	The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter $\leq 10 \mu\text{m}$.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

