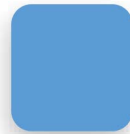




HI BUILD EPOXY

- *For bare concrete, fiberglass, plaster, gunite and previously painted epoxy*
- *Self-priming, satin finish*
- *Easy to use 1:1 mix ratio*
- *Low VOC product*

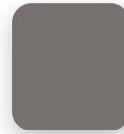
AVAILABLE IN THESE COLOURS



DAWN BLUE



WHITE



CHARCOAL

Note: Colour differences may occur between actual colour chips shown.

SUPERIOR LONG LASTING EPOXY COATING

Ramuc Hi Build Epoxy provides unsurpassed stain, chemical and abrasion resistance. This superior high-build epoxy coating is formulated to provide the longest lasting finish of any pool paint. Packaged in an easy to use 1:1 mix ratio, Hi Build Epoxy rolls easily and builds up to 200 microns dry per coat, rendering "smoothing" qualities on rough surfaces. Two coats offer up to 8 years of service life.

TECHNICAL INFORMATION

GENERIC: Epoxy Polyamide

FINISH: Satin

COMPONENTS: 2

MIX RATIO: 1:1 by volume A:B

CURING MECHANISM: Chemical Cure

POT LIFE: 3 hours

SOLIDS BY VOLUME: 78% ± 2% mixed

SOLIDS BY WEIGHT: 87% ± 2% mixed

COVERAGE: 6.2m²/L. Note: This is a theoretical coverage rate & coverage in practice as well as on different surfaces will differ. Please consult with a Ramuc expert on coverages to be expected in practice.

VOC: 340 g/l max (as supplied)

FLASH POINT: 28° C (SETA)

APPLICATION METHOD: Brush, no thicker than 10mm Mohair or Lambskin Roller, Airless or Conventional Spray

DRY FILM THICKNESS PER COAT: Min 125 microns (160 microns wet), Max 200 microns (256 microns wet)

NUMBER OF COATS: 2 (product is self-priming)

APPLICATION TEMP: 10°C min/32°C max

RECOAT TIME: 16-72 hours. After 72 hours, must sand before applying 2nd coat.

DRY TIME: Outdoor Pool: 5-7 days before filling. Indoor Pool: 10-14 days before filling. Use adequate ventilation.

SHELF LIFE: 3 years from date of manufacture.



This superior high build epoxy is formulated to provide the longest lasting finish of any pool paint.

COMPATIBILITY: For compatibility purposes, the existing paint on previously painted surfaces of a pool should be determined before painting. **Use dark colors for accent painting only. Dark colors can prematurely fade or blister, especially in chemically treated water.**

SURFACE REPAIRS AND JOINT/CRACK FILLER: Plaster or concrete surfaces should be tested for integrity and soundness. Aged plaster should be checked for integrity. Check for hollow or weak/crumbling plaster by using a ball-peen hammer or any other comparable method. Perform repairs before painting. Power wash to remove loose paint and dirt. Any minor repairs, such as patching with hydraulic cement or filling of cracks, should be done and allowed to cure prior to surface prep. We suggest using polyurethane sealant. Dymonic must be top-coated before being submersed in chemically treated water. Live cracks need to be assessed for movement prior to coating.

SURFACE PREPARATION: Coating performance, in general, is proportional to the degree of surface preparation. Follow recommendations carefully, avoiding shortcuts. Inadequate preparation of surfaces will virtually assure inadequate coating performance. We recommend using Ramuc Clean & Prep Solution. Ramuc Clean & Prep Solution degreases and dissolves mineral deposits and increases porosity to create maximum adhesion. Unlike all other acid-based materials, Ramuc Clean & Prep Solution neutralizes via water and is safe to use near plants and grass. If surface is exceptionally hard, we recommend sanding with an #80 grit sandpaper to create surface profile prior to applying the first coat of Hi Build Epoxy. Follow package directions carefully. New concrete and plaster surfaces must be cured for 28 days prior to painting.

CONDENSATION TEST: After all cleaning is complete, allow the surface to dry. Average time varies according to climate and porosity of the substrate. 1) Tape 600mm x 600mm pieces of transparent plastic to areas in the deep end wall, floor and several of the other areas of the pool. 2) Wait about 4 hours to determine if condensation has formed underneath the plastic. 3) If condensation is evident, the surface is not dry enough to paint. 4) Remove the plastic and wait 24 hours to perform the test again and continue until no condensation forms. This ensures that the surface is dry enough to apply paint.

APPLICATION: Use no thicker than a 10mm nap roller used for solvent based paints. DO NOT use rollers with cardboard cores. Apply at the recommended coverage rate. Ideal air temperatures for application are between 10° and 32° C. Surface temperature should be at least 10° C, no more than 32°C. Overnight curing temperatures must be at least 10°C or the paint will not cure properly causing an “oily” feel to the top of the paint. Do not paint when rain is imminent. New concrete and plaster surfaces must be cured a minimum of 28 days prior to painting.

MIXING THE PAINT: Hi Build Epoxy is self-priming; no other type of primer is recommended or should be used. Hi Build Epoxy has a 3 hour pot life (use life) once mixed. Mechanically mix Part A for approximately 5 minutes. Mechanically mix Part B for approximately 5 minutes. Mechanically mix both part A and Part B together for approximately 15 minutes. Mixing with a stir stick is not recommended. Once mixed, allow the material to stand for 45 minutes in temperatures between 10° C to 18° C, or 20 minutes in temperatures 18° C and above to ensure chemical reaction. If material is used too soon after mixing, or if the pool is filled too soon after application, yellowing or loss of gloss can occur. If more than one kit is used at a time box (intermix) several kits together. (Use a 20 litres tin)

SPRAY INFORMATION: Airless: 2000-2300 P.S.I. **TIP SIZE:** 0.15 – 0.19

POT LIFE: 3 hours @22°C and 50% relative humidity

CLEAN UP: Carboline thinner #10

PERFORMANCE CHARACTERISTICS:

Cyclic Prohesion
Method: ASTM D5894, 2300 hours
Result: 10 ASTM D714 for blistering

Impact Resistance (direct)
Method: ASTM D2794
Result: 1.84 kgf m.

Alkali Resistance
Method: ASTM D1308
Result: No effect

Pencil Hardness
Method: ASTM D3363
Result: B (7 days), 4H (30 days)

Taber Abrasion
Method ASTM D4060, CS-17 wheels, 500gram load, 1000 cycles
Result: 125 mg loss

Gloss
Method: ASTM D4587
Result: 70% Maximum

Conical Flexibility
Method: ASTM D522
Result: >32%